3**96⁵ Um**:

Each

: BUSHING

: D2652

: N/A

. D2652 REV A

: 04/02/2008

Monday, 28/01/2008 3:54:51 PM COSS Admin **Process Sheet** : CU-DAR001 Dart Helicopters Services **Drawing Name** Customer Job Number : 37031 : 10725 **Estimate Number** Part Number P.O. Number : 28/01/2008 S.O. No. : This Issue **Drawing Number** : NC Prsht Rev. **Project Number** : 28/01/2008 MACHINED PARTS First Issue Type **Drawing Revision** : 36150 Material **Previous Run Due Date** Written By Checked & Approved By 02.06.13 NG Comment Now machined in house. **Additional Product** Job Number: Machine Or Operation: Description: Seq. #: M303R0500 1.0 303 Round Bar 0.500" 17.3250 f(s) Comment: Qty.: 0.0578 f(s)/Unit Total: Material:303 ss .500" Round Bar (M303R0500) Batch: M106292 2.0 HARDINGE CNC LATHE SMALL Comment: 1-TURN AS PER FOLIO FA250 & DWG D2652 FOLIO REV: AA DWG REV: \_\_\_\_\_ 2-DEBURR AS REQUIRED 3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHIN

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SECOND CHECK

PACKAGING RESOURCE #1

08 3 (235)



4.0

QC8

Comment: SECOND CHECK

PACKAGING 1

Location:

Comment: PACKAGING RESOURCE #1 Identify and Stock

Date: Monday, 28/01/2008 3:54:51 PM-User:

COSS Admin

**Process Sheet** 

Customer: CU-DAR001 Dart Helicopters Services

**Drawing Name: BUSHING** 

Job Number: 37031

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description:

QC21



FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



2008/1/31 (230)



DART AEROSPACE LTD	Work Order: 37031
Description: BUSHING	Part Number: D2652
	Page 1 of 1
Inspection Dwg: D2652 Rev: A	

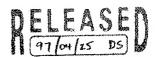
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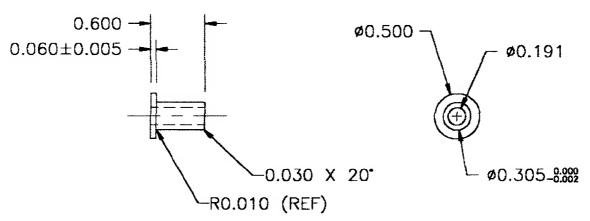
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Approved	Revised by		Change	Date	Rev
	KJ/RF		New Issue	Date	A





DESIGN	DRAWN BY		PACE USA, INC. NATIONAL AIRPORT, WA
CHECKED	APPROVED OI OY	DRAWING NO.	REV. A
DATE	UU	TITLE	SHEET 1 OF 1
97:03:25		BUSHING	1:1





U/0 3703/28

MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QST 018 UNLESS OTHERWISE NOTED